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PMMA-templating preparation and catalytic properties of high-surface-area three-dimensional macroporous La₂CuO₄ for methane combustion

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ARTICLE INFO

Article history: Received 15 October 2010 Received in revised form 23 March 2011 Accepted 6 April 2011 Available online 14 May 2011

Keywords:
Perovskite-like oxide catalyst
Three-dimensional macroporous
lanthanum cuprate
Low-temperature reducibility
Methane combustion
Hard-templating strategy

ARSTRACT

The three-dimensional (3D) macroporous orthorhombically crystallized perovskite-like oxides La₂CuO₄ were prepared using the polymethyl methacrylate (PMMA) microsphere-templating strategy with nitrates of lanthanum and copper as metal source and a mixed solution of methanol and ethylene glycol as solvent in the absence or presence of citric acid and after calcination at various atmospheres. The as-prepared materials were characterized by means of X-ray diffraction, N₂ adsorption-desorption, scanning electron microscopy, X-ray photoelectron spectroscopy, and hydrogen temperature-programmed reduction. Catalytic activities of the materials were evaluated for the combustion of methane. The catalyst (La₂CuO₄-1) prepared with PMMA and citric acid possessed a 3D ordered macroporous (3DOM) structure and a surface area up to $46 \,\mathrm{m^2/g}$, whereas the one (La₂CuO₄-2) prepared with PMMA but without citric acid exhibited a 3D wormhole-like macroporous structure and a surface area of 39 m²/g. There was the presence of a trace amount of La₂O₂CO₃ phase in the La₂CuO₄-1 and La₂CuO₄-2 catalysts. The calcination procedure (first in N₂ flow at 700 °C and then in air flow at 300 and 800 °C, respectively) was crucial in forming the 3D porous structure of La₂CuO₄. The as-obtained catalysts had overstoichiometric oxygen. The La₂CuO₄-1 catalyst showed better low-temperature reducibility than the La₂CuO₄-2 and La₂CuO₄-Citrate (derived from the conventional citric acid-complexing route) catalysts. The 3D porous La₂CuO₄ materials performed well in catalyzing the oxidation of methane, with the La₂CuO₄-1 catalyst showing the best performance (the temperature for 90% CH₄ conversion = 672 °C (reaction rate = ca. 40 mmol/(g h)) at CH_4/O_2 molar ratio = 1/10 and space velocity = 50,000 mL/(g h). It is concluded that the excellent catalytic performance of La₂CuO₄-1 was mainly related to the higher surface area, better low-temperature reducibility, and 3DOM architecture.

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1. Introduction

Among the catalysts used for the combustion of methane, perovskite-type oxides (ABO₃) and perovskite-like oxides (A₂BO₄) show promising catalytic performance and good thermal stability [1,2]. Such a characteristic renders these materials applicable in catalyzing the reactions involving high temperatures. Catalytic activities of the A₂BO₄ are associated with a number of factors, such as surface area, crystal structure, oxygen nonstoichiometry, particle morphology or even crystal type (single- or polycrystal), which are often determined by the preparation method adopted. Surface areas of the A₂BO₄ materials prepared through the citric acid complexing [3] and solid-state reaction [4] pathways, however, are usually low (<10 m²/g) due to their sintering at high temperatures (>800 °C) for the formation of the single-phase perovskite-like crys-

tal phase. Therefore, it is highly desirable to develop an effective strategy for controlled preparation of perovskite-like oxides with porous structures and high surface areas.

In the past years, the colloidal crystal templating method has been used to generate three-dimensional (3D) ordered macroporous (3DOM) materials, such as spinel-type oxides MFe₂O₄ (M=Zn, Ni, Co) [5], ZnAl₂O₄ and ZnCr₂O₄ [6], perovskite-type oxides LaAlO₃ and LaMnO₃ [6], La_{1-x}Sr_xFeO_{3- δ} [7], and La_{0.7}Ca_{0.3}MnO₃ [8], in which the colloidal crystal template used was poly(methyl methacrylate) (PMMA) or polystyrene microspheres. These investigations revealed that pore structures of the as-fabricated mixed oxides were significantly destroyed at a calcination temperature above 800 °C, resulting in a remarkable drop in surface area. To the best of our knowledge, no reports on the preparation and catalytic utilization of 3DOM-structured A₂BO₄ materials have been seen in the literature.

Previously, we fabricated a number of 3DOM materials (e.g., MgO [9], γ -alumina [10], ceria–zirconia [9], and silica [10]) via the PMMA-templating route and numerous perovskites and

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related compounds (e.g., $La_{1-x}Sr_xMO_3$ (M=Co, Mn) [11,12], $La_{1-x}Sr_xM_{1-y}Fe_yO_3$ (M=Co, Mn) [13], $La_{2-x}Sr_xCuO_4$ [14], and NdSrCu_{1-x}Co_xO_{4-\delta} and Sm_{1.8}Ce_{0.2}Cu_{1-x}Co_xO_{4+\delta} [15]) via the citric acid complexing and/or hydrothermal routes, and investigated the catalytic behaviors of the mentioned mixed oxides for the oxidation of volatile organic compounds [11–13] and methane [14,15]. It was observed that $La_{2-x}Sr_xCuO_4$ (x=0, 0.4) crystallites with rod-like morphologies performed well in catalyzing the combustion of methane [14]. Recently, we have extended our attention to the catalysis of 3DOM-structured perovskite-like oxides in the oxidation of hydrocarbons. Herein, we report the controlled making and catalytic performance of La_2CuO_4 with 3D macroporous architectures and high surface areas for methane combustion.

2. Experimental

2.1. Catalyst preparation

The 3D macroporous La₂CuO₄ catalysts were prepared using the PMMA-templating strategy. In a typical preparation, 2.1 g of $La(NO_3)_3 \cdot 6H_2O$, 0.6 g of $Cu(NO_3)_2 \cdot 3H_2O$, and 2.0 g of citric acid were added to a beaker containing a mixture of 8 mL of methanol and 17 mL of ethylene glycol (EG). After stirring for 1 h, the mixed solution was transferred to a beaker containing 1.0 g of the colloidal crystal template PMMA microspheres. After being soaked for 5 h, the solid was first filtered under vacuum (ca. 0.07 MPa) and dried at room temperature (RT) for 12 h, and then transferred to a ceramic boat which was placed in a tubular furnace. The thermal treatment process was divided into two steps: (i) the solid was first calcined in a N_2 flow of 20 mL/min at a ramp of 1 °C/min from RT to 700 °C and kept at this temperature for 4 h, and then cooled to 50 °C in the same atmosphere; and (ii) after being purged in an air flow of 20 mL/min, the solid was heated in the same atmosphere at a ramp of 1 °C/min from RT to 300 °C and held at this temperature for 3 h, and then was calcined continuously at the same ramp from 300 to 800 °C and maintained at 800 °C for 5 h. The as-obtained 3DOM-structured catalyst was denoted as La₂CuO₄-1. When no citric acid was added but other parameters and calcination procedures were the same as those adopted for the preparation of La₂CuO₄-1, the obtained 3D macroporous catalyst was denoted as La₂CuO₄-2. For comparison purposes, we also adopted the citric acid-complexing method to prepare the nonporous La₂CuO₄ catalyst (denoted as La₂CuO₄-Citrate) that was obtained after calcination in air at 950 °C for 6 h [14]. All of the chemicals (Beijing Chemical Reagent Company) were in analytical grade and used without further purification.

2.2. Catalyst characterization

X-ray diffraction (XRD) patterns were recorded on a Bruker D8 Advance diffractometer with Cu Kα radiation and nickel filter ($\lambda = 0.15406 \, \text{nm}$), the operating voltage and current was 40 kV and 35 mA, respectively. The crystal phases were identified by referring to the corresponding data of JCPDS Database. Thermogravimetric analysis (TGA) and differential scanning calorimetric (DSC) analysis of the uncalcined catalysts were conducted in an air flow of 100 mL/min at a heating rate of 10 °C/min from RT to 900 °C on a SDT Q600 instrument (TA). BET (Brunauer-Emmett-Teller) surface areas of the catalysts were measured via N₂ adsorption at −196 °C on a Micromeritics ASAP 2020 analyzer with the catalysts being outgassed at 300 °C for 1 h under vacuum before measurement. The scanning electron microscopic (SEM) images of the catalysts were recorded on a Gemini Zeiss Supra 55 apparatus (operating at 10 kV). Transmission electron microscopic (TEM) images of the catalysts were obtained using the JEOL-2010 equipment (operating at 200 kV). X-ray photoelectron spectroscopy (XPS, VG CLAM

4 MCD analyzer) was used to determine the La 3d, Cu 2p, O 1s, and C 1s binding energies (BEs) of surface species with Mg $K\alpha$ (hv = 1253.6 eV) as the excitation source. The instrumental resolution was 0.5 eV. Before XPS measurement, the catalyst was calcined in O₂ (flow rate = 20 mL/min) at 600 °C for 1 h and then cooled to RT. After such a pretreatment, the catalyst was mounted and transferred to the spectrometer in a transparent Glove Bag (Instruments for Research and Industry, USA) filled with helium. The catalyst was then outgassed in the preparation chamber (10^{-5} Torr) for 0.5 h and introduced into the analysis chamber (3×10^{-9} Torr) for spectrum recording. The C 1s signal at 284.6 eV was taken as a reference for BE calibration.

Hydrogen temperature-programmed reduction (H_2 -TPR) experiments were carried out on a chemical adsorption analyzer (Autochem II 2920, Micromeritics). Before the TPR measurement, 0.02 g of the catalyst (40–60 mesh) was first treated in a helium flow of 30 mL/min at 300 °C for 0.5 h in a quartz fixed-bed U-shaped microreactor (i.d. = 4 mm). After cooling to RT in the same atmosphere, the pretreated catalyst was exposed to a flow (50 mL/min) of 5% H_2 –95% Ar (v/v) mixture and heated at a ramp of 15 °C/min to 900 °C. The alteration in H_2 concentration of the effluent was monitored on-line by the chemical adsorption analyzer. The reduction band was calibrated against that of the complete reduction of a known standard of powdered CuO (Aldrich, 99.995%).

2.3. Catalytic evaluation

Catalytic activities of the samples were measured using a continuous flow fixed-bed quartz microreactor (i.d.=4 mm) at atmospheric pressure. 0.05 g of the catalyst (40–60 mesh) diluted with 0.1 g of quartz sand (40–60 mesh) was loaded into the microreactor. The volumetric composition of the reactant mixture was 2% CH₄ + 20% O₂ + 78% N₂ (balance) and the total flow was 41.6 mL/min, thus giving a space velocity (SV) of ca. 50,000 mL/(g h). The effluent gases were analyzed on-line by a Shimadzu GC-14C gas chromatography equipped with a thermal conductivity detector and a 5 Å molecular sieve column. The balance of carbon in each run was estimated to be ca. 99.5%.

3. Results and discussion

3.1. Crystal phase, thermal stability and pore structure

Fig. 1 shows the XRD patterns of the catalysts prepared with PMMA and of the La₂CuO₄-Citrate catalyst derived from the citric acid-complexing route. By referring to the XRD pattern (JCPDS PDF# 82-2142) of the standard La₂CuO₄ sample, one can deduce that (i) the La₂CuO₄-Citrate catalyst was single-phase with an orthorhombic perovskite-like structure; and (ii) the La₂CuO₄-1 and La₂CuO₄-2 catalysts were mainly composed of the orthorhombic perovskite-like oxide phase and there was the presence of a trace amount of La₂O₂CO₃ impurity phase (JCPDS PDF# 22-0642), which might be generated via the interaction of carbon dioxide emitted from the oxidation of the PMMA template and lanthanum species derived from the decomposition of lanthanum precursor during the calcination processes.

Shown in Fig. 2 are the TGA/DSC profiles of the uncalcined La₂CuO₄ samples. From Fig. 2A, one can observe four weight loss steps: (i) a gradual small weight loss of ca. 4 wt% due to the removal of methanol and adsorbed water appeared below 79 °C; (ii) a relatively big weight loss (ca. 14 wt%) in the range of 79–147 °C, accompanying by the appearance of an endothermic peak at 116 °C, which was related to the reaction of EG with metal nitrate to produce metal glyoxylate ($[C_2H_2O_4]^{2-}$) and NO_x [5,6]; (iii) a small weight loss of ca. 11 wt% in the range of 147–257 °C

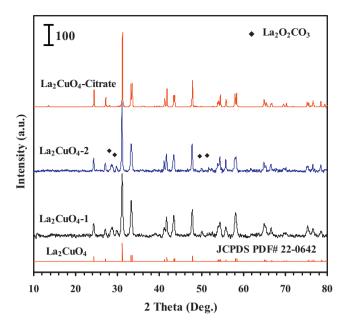


Fig. 1. XRD patterns of the as-prepared La₂CuO₄ catalysts.

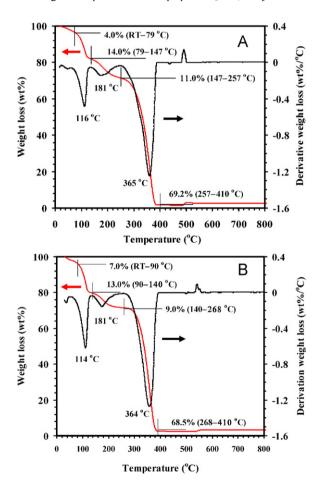


Fig. 2. TGA/DSC profiles of the uncalcined La₂CuO₄-1(A) and La₂CuO₄-2(B) samples.

and a corresponding weak endothermic signal centered at $181\,^{\circ}\text{C}$ was recorded, this weight loss might originate from the removal of the remaining EG (boiling point=ca. $197\,^{\circ}\text{C}$), citric acid, and $H_2\text{O}$ present in the sample; and (iv) a big weight loss (ca. $68.5\,\text{wt}\%$) in the range of $257-410\,^{\circ}\text{C}$, accompanying by the recording of a strong endothermic signal centered at $365\,^{\circ}\text{C}$, such a big weight

loss might be due to the oxidative decomposition of the PMMA template and metal glyoxylate [6]. The TGA/DSC profile of the uncalcined La₂CuO₄-2 sample (Fig. 2B) was rather similar to that of the uncalcined La₂CuO₄-1 sample, although the weight loss at each stage (as well as temperature of the corresponding endothermic signal) was slightly different. From Fig. 2, one can also observe a weight increase (ca. 0.4 wt%) around 500 °C, which might be due to the formation of a small amount of La₂O₂CO₃ phase [16,17]. The above results demonstrate that the PMMA template could be totally removed below 410 °C and the calcination temperature (800 °C) adopted in the present work was appropriate for the generation of single-phase perovskite-like oxide La₂CuO₄ materials, which was substantiated by the results of XRD investigations.

Fig. 3 shows the representative SEM and TEM images of the asprepared La₂CuO₄ catalysts. The La₂CuO₄-1 catalyst derived in the presence of citric acid displayed a 3DOM structure with a poresize range of 53–64 nm (Fig. 3a–c). The La₂CuO₄-2 catalyst derived without citric acid, however, showed a 3D wormhole-like macroporous structure with a pore-size range of 68–136 nm (Fig. 3d–f). Obviously, the introduction of citric acid during the fabrication process played an important role in the formation of 3DOM-structured La₂CuO₄. Citric acid could complex with the metal ions in the precursor solution, which would be beneficial for the formation of highly homogeneous metal complexes in an ideal metal stoichiometry required for perovskite-like oxide formation, hence favoring the generation of 3DOM structure during the calcination process [18].

It is worth mentioning that the calcination procedure (first in N₂ flow at 700 °C and then in air flow at 300 and 800 °C, respectively) was also important for 3DOM structure formation. The glassy temperature and decomposition temperature of PMMA is ca. 130 °C [5] and 290 °C [9], respectively. PMMA can be oxidized at ca. 370 °C [9]. In order to minimize the distortion of PMMA microspheres due to the softening, decomposition, and/or oxidation at higher temperatures, it is a better way to calcine the PMMA-containing metal precursors first in a N₂ flow at 700 °C (possibly leading to the carbonization of PMMA) and then in an air flow at 300 °C (possibly removing the carbon formed due to carbonization of PMMA) and 800 °C (leading to the formation of perovskite-like oxide phase). The introduction of citric acid to the metal precursor solution and the calcination of the PMMA-containing metal precursor in N₂ at 700 °C was favorable for the preservation of 3DOM structure, whereas the calcination of the citric acid-free PMMA-containing metal precursor in N₂ flow at 700 °C would lead to the collapse of 3DOM architecture and 3D wormhole-like macroporous La₂CuO₄ was generated as a result. It further confirms the important role of citric acid in forming the 3DOM-structured La₂CuO₄ materials.

As shown in Table 1, BET surface areas of the 3DOM-structured La_2CuO_4 -1 and 3D wormhole-like macroporous La_2CuO_4 -2 catalysts were 46 and $39\,\text{m}^2/\text{g}$, respectively, much higher than that $(2.1\,\text{m}^2/\text{g})$ of the nonporous La_2CuO_4 -Citrate catalyst. To the best of our knowledge, no reports have been seen so far in the literature on the preparation of La_2CuO_4 with such high surface areas $(39-46\,\text{m}^2/\text{g})$.

3.2. Surface oxygen species, copper oxidation state, and reducibility

Illustrated in Fig. 4 are the O 1s and Cu $2p_{3/2}$ XPS spectra of the as-fabricated La_2CuO_4 catalysts. The curve-fitting strategy was used to make qualitative and quantitative analyses. The O 1s spectrum of La_2CuO_4 -1, La_2CuO_4 -2 or La_2CuO_4 -Citrate could be decomposed into three components at BE=528.6, 531.2, and 533.0 eV (Fig. 4A), attributable to the surface lattice oxygen (O_{latt}) species, adsorbed oxygen (O_{ads} , e.g. O^- , O_2^{-2} or O_2^{-1}) species, and molecularly adsorbed water species [19], respectively. It has been

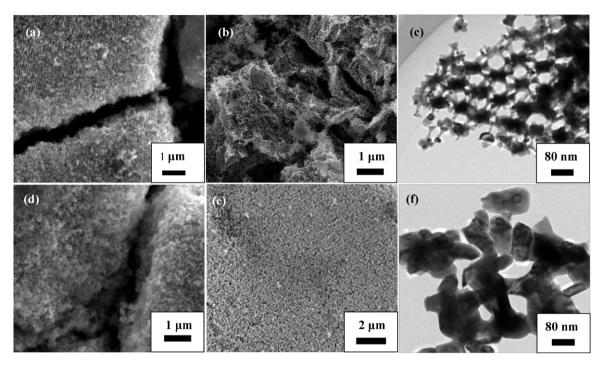


Fig. 3. SEM (a, b, d, e) and TEM (c, f) images of $(a-c) La_2 CuO_4-1$ and $(d-f) La_2 CuO_4-2$.

Table 1BET surface areas, surface compositions, H₂ consumptions, and catalytic activities of the as-prepared La₂CuO₄ catalysts.

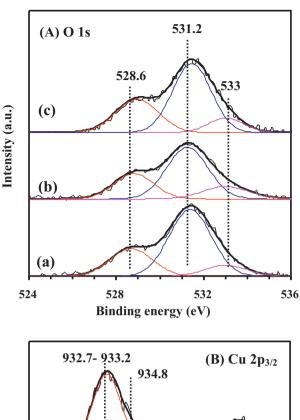
Catalyst	BET surface area (m ² /g)	Molar ratio ^a (mol/mol)		H ₂ consumption ^b (mmol/g)		Catalytic activity	
		O_{ads}/O_{latt}	Cu ³⁺ /Cu ²⁺	<500°C	>500 °C	T _{50%} (°C)	T _{90%} (°C)
La ₂ CuO ₄ -1	46	2.41	0.21	2.04	0.67	560	672
La ₂ CuO ₄ -2	39	2.13	0.18	1.35	1.19	630	705
La ₂ CuO ₄ -Citrate	1.7	1.88	0.12	2.60	-	723	784

^a The surface O_{ads}/O_{latt} and Cu³⁺/Cu²⁺ molar ratios were estimated from the XPS spectra;

generally accepted that the amount of Oads species is intimately associated with the oxygen nonstoichiometry of a perovskite-type or perovskite-like oxide catalyst. As shown in Table 1, the surface O_{ads}/O_{latt} molar ratio (2.41) of La₂CuO₄-1 was much higher than that (2.13) of La_2CuO_4 -2 and that (1.88) of La_2CuO_4 -Citrate. From the Cu 2p_{3/2} XPS spectra (Fig. 4B), one can observe an asymmetrical main signal at BE = ca. 933 eV and shake-up satellites in the BE range of 938-947 eV. The main signal could be decomposed into two components at BE=932.7-933.2 and 934.8 eV, assignable to Cu²⁺ [20] and Cu³⁺ [20,21], respectively. The appearance of shake-up satellites was an evidence for the presence of Cu²⁺. The surface Cu³⁺/Cu²⁺ molar ratios of La₂CuO₄-1, La₂CuO₄-2, and La₂CuO₄-Citrate were 0.21, 0.18, and 0.12, respectively. According to the electroneutrality principle, the surface nonstoichiometric oxygen amounts (δ) of the 3DOM-structured La₂CuO₄-1 (i.e., $La_2CuO_{4+\delta}-1$), 3D wormhole-like macroporous La_2CuO_4-2 (i.e., $La_2CuO_{4+\delta}$ -2), and nonporous La_2CuO_4 -Citrate (i.e., $La_2CuO_{4+\delta}$ -Citrate) catalysts were estimated to be 0.087, 0.076, and 0.054, respectively. It has been generally believed that a more amount of nonstoichiometric oxygen is beneficial for the enhancement of catalytic performance in oxidation reactions. Therefore, the 3DOMstructured La₂CuO₄-1 catalyst is expected to outperform the 3D wormhole-like macroporous La₂CuO₄-2 and nonporous La₂CuO₄-Citrate catalysts for the combustion of methane. Such a deduction was confirmed by the catalytic activity data of the three materials (see later).

Fig. 5 shows the H₂-TPR profiles of the La₂CuO₄-1, La₂CuO₄-2, and La₂CuO₄-Citrate catalysts. There were five reduction bands for the two porous catalysts. The reduction bands in the lowtemperature range (<500 °C) were due to the stepwise reduction of surface and bulk Cu3+ and Cu2+ species in different local coordination environments to Cu2+ and further to Cu+, whereas those in the high-temperature region (>500 °C) were due to the reduction of Cu⁺ to Cu⁰ [14,22,23]. The onset reduction occurred at a lower temperature over the La₂CuO₄-1 catalyst than over the La₂CuO₄-2 catalyst. The results of quantifying the reduction bands reveal that the H₂ consumption (2.04 mmol/g) of La₂CuO₄-1 was much higher than that (1.35 mmol/g) of La₂CuO₄-2 below 500 °C, but it was lower for the former than for the latter above 500 °C (Table 1). Although the La₂CuO₄-Citrate catalyst gave a higher H₂ consumption (2.60 mmol/g) below 500 °C, it was reduced at higher temperatures (321 and 430°C) than the two porous catalysts. Therefore, the La₂CuO₄-1 catalyst showed much better low-temperature reducibility than the La₂CuO₄-2 and La₂CuO₄-Citrate catalysts. Such a feature might be related to the discrepancy in their porous structure and oxygen nonstoichiometry. Supposing that all of the copper ions in La₂CuO₄ existed in divalency and in trivalency, the H₂ consumption would be 2.47 and 3.70 mmol/g, respectively. It is apparent that the total H₂ consumption of the as-obtained La₂CuO₄ catalysts fell into the range of 2.54-2.71 mmol/g. This result suggests that there was the copresence of Cu³⁺ and Cu²⁺ ions in each of the as-prepared La₂CuO₄

^b The H₂ consumptions were calculated according to the H₂-TPR profiles.



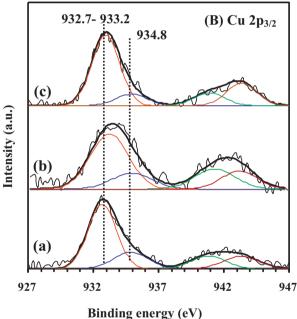


Fig. 4. (A) O 1s and (B) Cu $2p_{3/2}$ XPS spectra of (a) La_2CuO_4 -1, (b) La_2CuO_4 -2, and (c) La_2CuO_4 -Citrate.

catalysts, in good agreement with the results of XPS investigations (Fig. 4).

3.3. Catalytic performance

The result of blank experiment (only quartz sands were loaded in the microreactor) indicated that there was no significant conversion of methane below 770 °C. It demonstrates that no detectable homogeneous reaction took place below 770 °C. Usually, the temperatures ($T_{50\%}$ and $T_{90\%}$) at corresponding methane conversion = 50 and 90% are used to evaluate the activity of a catalyst. From the activity data in Table 1, one can find that the $T_{50\%}$ value (560 °C) was much lower over La₂CuO₄-1 than that (630 °C) over La₂CuO₄-2, and the $T_{90\%}$ value was lower by 33 °C over the former as compared to that over the latter. Apparently, the 3DOM-structured

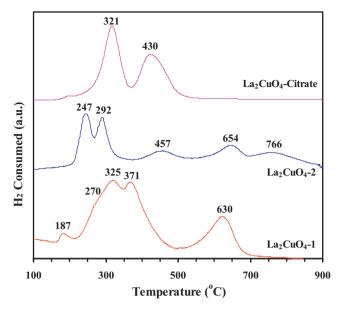


Fig. 5. H₂-TPR profiles of the as-prepared La₂CuO₄ catalysts.

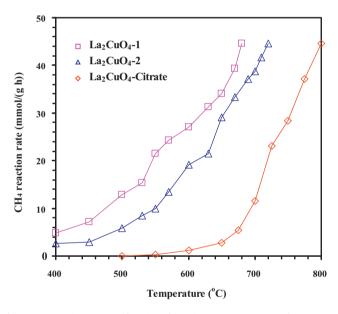


Fig. 6. CH₄ reaction rate as a function of reaction temperature over the La₂CuO₄-1, La₂CuO₄-2, and La₂CuO₄-Citrate catalysts at CH₄/O₂ molar ratio = 1/10 and SV = 50,000 mL/(g h).

La₂CuO₄-1 catalyst outperformed the 3D wormhole-like macroporous La₂CuO₄-2 catalyst. From Table 1, one can also see that the two porous La₂CuO₄ catalysts were much superior in catalytic performance to the nonporous La₂CuO₄-Citrate catalyst. It is more appropriate to use the reaction rate to compare the catalytic performance of different materials. Fig. 6 shows the methane reaction rate as a function of temperature over the La₂CuO₄-1, La₂CuO₄-2, and La₂CuO₄-Citrate catalysts at a CH₄/O₂ molar ratio of 1/10 and a SV of 50,000 mL/(gh). It can be clearly seen that CH₄ reaction rate augmented with the rise in reaction temperature, and the two porous materials showed much higher CH₄ reaction rates than the nonporous counterpart. The catalytic performance decreased in the order of $La_2CuO_4-1 > La_2CuO_4-2 \gg La_2CuO_4-$ Citrate. It is worth pointing out that under similar reaction conditions, the catalytic activity ($T_{50\%} = 560 \,^{\circ}\text{C}$ and $T_{90\%} = 672 \,^{\circ}\text{C}$) over our 3DOM-structured La₂CuO₄-1 catalyst was much better than those ($T_{50\%}$ = 654 °C and $T_{90\%}$ = 800 °C) over La_{0.9}Cu_{0.1}MnO₃

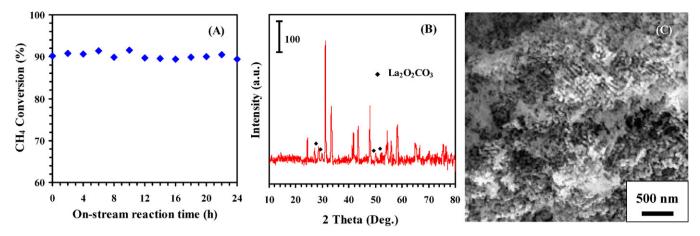


Fig. 7. (A) CH_4 conversion versus on-stream reaction time over the La_2CuO_4-1 catalyst under the conditions of reaction temperature = 672 °C, CH_4/O_2 molar ratio = 1/10, and CU=1000 mL/(g h), (B) XRD pattern and (C) SEM image of the La_2CuO_4-1 catalyst after 24 h of on-stream reaction.

[24], $(T_{50\%} = 710 \,^{\circ}\text{C} \text{ and } T_{90\%} = 770 \,^{\circ}\text{C}) \text{ over } 20 \,\text{wt\% LaMnO}_3/\text{MgO}$ [25], $(T_{50\%} = 620 \,^{\circ}\text{C} \text{ and } T_{90\%} = 710 \,^{\circ}\text{C}) \text{ over } \text{La}_{0.5}\text{Sr}_{0.5}\text{MnO}_3$ [26], $(T_{50\%} = 662 \,^{\circ}\text{C} \text{ and } T_{90\%} = 739 \,^{\circ}\text{C}) \text{ over } \text{La}_{2}\text{CuO}_{4} \text{ nanorods } [14], \text{ but }$ inferior to those ($T_{50\%}$ = 365 °C and $T_{90\%}$ = 425 °C) over 1 wt% Pd/ZrO₂ [27] and $(T_{50\%} = 520 \,^{\circ}\text{C} \text{ and } T_{90\%} = 570 \,^{\circ}\text{C})$ over $La_{0.5}Sr_{0.5}MnO_3$ cubes [28]. Milt et al. [29] reported that La₂O₂CO₃ was catalytically active under the conditions of temperature <700 °C and SV = 2700 h⁻¹. Therefore, we believe that the trace amount of La₂O₂CO₃ in the La₂CuO₄-1 or La₂CuO₄-2 catalyst would make a minor contribution to the enhancement in catalytic performance of the porous material. In order to examine the catalytic stability, we carried out the lifetime experiment over the La₂CuO₄-1 catalyst within 24 h of on-stream reaction, and recorded the XRD pattern and SEM image of the used La₂CuO₄-1 catalyst. Fig. 7 shows the CH₄ conversion as a function of on-stream reaction time over the La₂CuO₄-1 catalyst under the conditions of reaction temperature = $672 \,^{\circ}$ C, CH₄/O₂ molar ratio = 1/10, and SV = $50,000 \, \text{mL/(g h)}$, as well as the XRD pattern and SEM image of the used catalyst. It can be found that during the 24-h on-stream reaction no significant catalytic activity loss was observed (Fig. 7A). That is to say, the 3D porous material was catalytically stable. This conclusion was confirmed by the XRD and SEM results, in which no significant changes in crystal phase and XRD peak intensity were detected (Fig. 7B), and the 3D porous structure was also retained in the used La₂CuO₄-1 catalyst (Fig. 7C).

Usually, the combustion of hydrocarbons involves in the activation of C-H bonds by active oxygen species [30,31]. The nature and concentrations of active oxygen species are associated with the defect structure, pore structure, and surface area of a catalyst. As revealed by the XPS results, the 3D porous La₂CuO₄ catalysts possessed nonstoichiometric (extra) oxygen, which would favor the oxidation of methane. The presence of 3D porous structure could facilitate the adsorption and diffusion of methane molecules. It has been believed that catalytic performance is parallel to the BET surface area of a catalyst, especially in the complete oxidation of hydrocarbons and oxygenates [32]. Such a trend coincides with the catalytic activity sequence of La₂CuO₄-1 $(46 \text{ m}^2/\text{g}) > \text{La₂CuO₄-2} (39 \text{ m}^2/\text{g}) \gg \text{La₂CuO₄-Citrate}$ $(2.1 \,\mathrm{m}^2/\mathrm{g})$ obtained in the present work. As demonstrated by the H₂-TPR results, the 3DOM-structured La₂CuO₄-1 catalyst showed much better low-temperature reducibility than the 3D macroporous La₂CuO₄-2 and La₂CuO₄-Citrate catalysts, which might be due to the discrepancy in the porous structure and oxygen nonstoichiometry of these materials. Taking into account the above parameters and by comparing the catalytic activities of the asprepared La₂CuO₄ catalysts, we hence conclude that the excellent catalytic performance of La₂CuO₄-1 was associated with the factors, such as high surface area, good low-temperature reducibility, and developed 3DOM structure.

4. Conclusion

By using the PMMA-templating strategy with nitrates of lanthanum and copper as metal source in a methanol and ethylene glycol mixed solution and after calcination at various atmospheres, one could prepare 3DOM-structured La₂CuO₄-1 in the presence of citric acid and 3D wormhole-like macroporous La₂CuO₄-2 in the absence of citric acid. In addition to the presence of a trace amount of La₂O₂CO₃ phase, the La₂CuO₄-1 and La₂CuO₄-2 catalysts were orthorhombic in crystal structure and possessed rather high surface areas $(39-46 \text{ m}^2/\text{g})$. The calcination procedure (first in N₂ flow at 700 °C and then in air flow at 300 °C and 800 °C, respectively) was a key step in generating the 3D porous structure of La₂CuO₄. The XPS results indicate that both catalysts were of oxygen overstoichiometry. The low-temperature reducibility of La₂CuO₄-1 was better than those of La₂CuO₄-2 and La₂CuO₄-Citrate. The 3D porous La₂CuO₄ materials showed good catalytic activities for the combustion of methane. Under the conditions of CH_4/O_2 molar ratio = 1/10and SV = $50,000 \,\text{mL/(g h)}$, the La₂CuO₄-1 catalyst outperformed the La₂CuO₄-2 and La₂CuO₄-Citrate catalysts, and a CH₄ conversion of 90% could be achieved at $672 \,^{\circ}$ C (reaction rate = ca. $40 \, \text{mmol/(gh)}$) over the former catalyst. Based on the above results, we conclude that the main factors, such as higher surface area, better lowtemperature reducibility, and developed 3DOM structure, might contribute to the excellent catalytic performance of La₂CuO₄-1.

Acknowledgments

This work was supported by the Scientific Research Key Program of Beijing Municipal Commission of Education (Grant No. KZ200610005004), the <NSF of China (Grant Nos. 20973017 and 21077007), the "863" Key Program of Ministry of Science and Technology of China (Grant No. 2009AA063201), the NSF of Beijing Municipality (Grant No. 2102008), the Creative Research Foundation of Beijing University of Technology (Grant Nos. 00500054R4003 and 005000543111501), and the Creative Research Team of Beijing Education Committee (Grant Nos. PHR200907105, PHR201007105, and PHR201107104). We also thank Prof. Hong He (State Key Laboratory of Environmental Chemistry and Ecotoxicology, Research Center for Eco-Environmental Sciences, Chinese Academy of Sciences) for his valuable discussion on the experimental data.

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